



# CONTROL OF METALLIC INDIUM FORMATION DURING ATOMIC HYDROGEN CLEANING OF InN{0001} SURFACES

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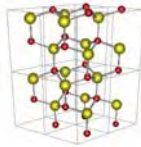
## InN {0001}

• Potential candidate for future applications in LED, LD, Photo detectors, Solar cells, HF and HP devices, etc.

### BUT

- InN is difficult to clean being susceptible to electronic and structural damage.
- Furthermore metallic In is easily formed. Any preparation method requires control of In droplet formation.

Wurtzite:  $a=3.54\text{\AA}$   
 $c=5.70\text{\AA}$



## ATOMIC HYDROGEN CLEANING (AHC)

### CLEANING OF InN IS NON-TRIVIAL

- Annealing problems: InN has a lower dissociation temperature than  $\text{In}_2\text{O}_3$  [1].
- Sputtering issues: Preferential sputtering of N limits sputtering methods [2].

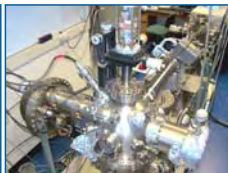
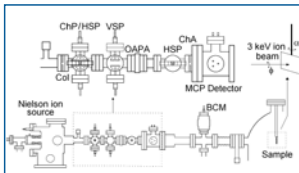
### THEREFORE USE ANOTHER APPROACH

- AHC has been applied to many different semiconductors.
- $\text{H}^*$  is highly reactive.
- Reacts with O and C atoms in the surface region.
- Reaction products desorbed via low temperature annealing.

An optimised AHC process should give a clean, well-ordered, atomically flat, stoichiometric surface.

## EXPERIMENT

- CAICISS, LEED and XPS
- Sputter ion gun, Thermal gas cracker and Target heating up to 800 °C
- Use FAN code to simulate and interpret CAICISS data [3]



## SURFACE CLEANING

### Samples:

R799:  $\text{InN}(000\bar{1})$  : N polarity

GS1532:  $\text{InN}(0001)$  : In polarity

### Initial AHC Method:

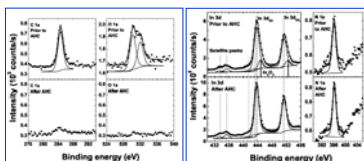
- 8 kL dose at 300 K (chamber pressure at  $5 \times 10^{-6}$  mbar).
- 8 kL dose at 450 K.
- Anneal at 575 K for 2 hours in UHV.
- Allow sample to cool to room temperature.

### LEED

(1x1) @ 79.6 eV

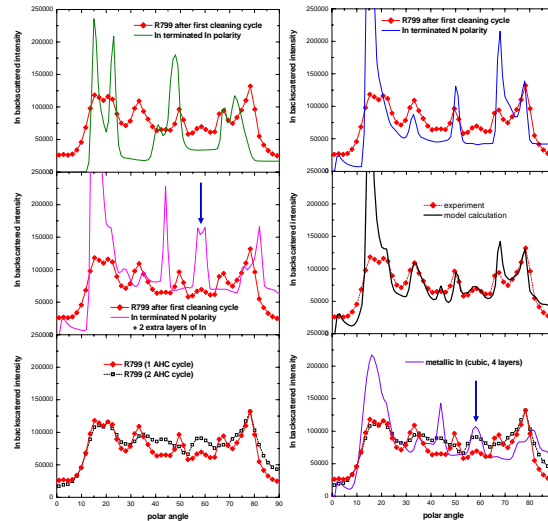


### XPS (from Ref. [4])



Well ordered and clean surface BUT excess In

## CAICISS Results of initial cleaning method of R799



• polarity determination is therefore possible, even for not perfectly clean InN surfaces.

• the model simulation predicts 50% of the surface covered with metallic In droplets.

• after a 2<sup>nd</sup> AHC cycle even more metallic In is formed.

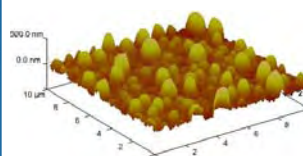
60° feature is solely related to metallic In formation

## SURFACE CLEANING

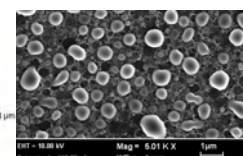
### More severe AHC Method:

- 16 kL dose at 550 K with subsequent annealing for 60 min at 550 K
- Allow sample to cool to room temperature.

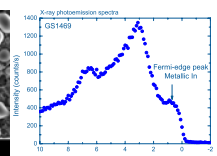
### AFM



### SEM



### XPS



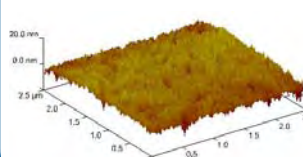
Greater metallic In droplets are formed

## OPTIMIZED SURFACE CLEANING

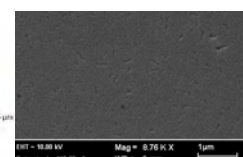
### Improved AHC Method:

- 2.7 kL dose at 500 K with subsequent annealing for 30 min at 460 K
- 3.6 kL dose at 460 K with no subsequent annealing
- 4.5 kL dose at 470 K with subsequent annealing for 30 min at 540 K
- Allow sample to cool to room temperature at each step.

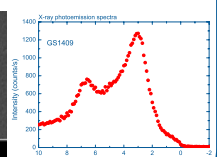
### AFM



### SEM



### XPS



No metallic In droplets are formed

## CONCLUSIONS

- A surface cleaning procedure for InN has been developed.
- Polarity determination is still possible, even if the surface is not perfectly clean.
- The 60° peak in CAICISS polar angle scans was found to be characteristic of metallic Indium droplet formation.

## REFERENCES

- [1] T. Ohashi et al., J. Crystal Growth 237-239 (2002) 1022.
- [2] S. Krischok et al., Surf. Sci. 566-588 (2004) 849.
- [3] H. Niehus, FAN Simulation software, <http://asp2.physik.hu-berlin.de/main.html>
- [4] L.F.J. Piper et al., J. Vac. Sci. Technol. A 23 (2005) 617.

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